

FORUM ECONOGY

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ORT: JOHANNES KEPLER
UNIVERSITÄT LINZ
FESTSAAL A UND B

JKU

Institute for
Chemical Technology
of Organic Materials

Chemistry 4 Climate



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Overview

- Setting the scene
- Chemistry and the chemical industry
- Sustainable production of chemicals
- Resources and resource availability
- Demand & availability gap
- Summary - Outlook



TIME

Climate is Everything

In New York for Climate Week? Your Three-Star Meal Could Be A Climate-Change Write Off



BY ARYN BAKER

Senior Correspondent

A 50% reduction in the world's overall meat and dairy consumption could really help fight climate change. According to a **new study** published Sept. 12 in *Nature Communications*, plant-based alternatives could reduce greenhouse gas emissions from agriculture 31% by 2050. The finding joins a long list of reports linking meat and dairy consumption to climate change and is likely to have about as much impact as its predecessors. Which is to say, not much at all. Americans consume **more meat than anyone else**,

How We Talk About Climate Change Has Evolved Over The Years

With over 231,000 mentions by the press and public in 2007, 'global warming' was once the main way to talk about our overheating planet. But "climate change" has since quickly taken over as the most popular term.

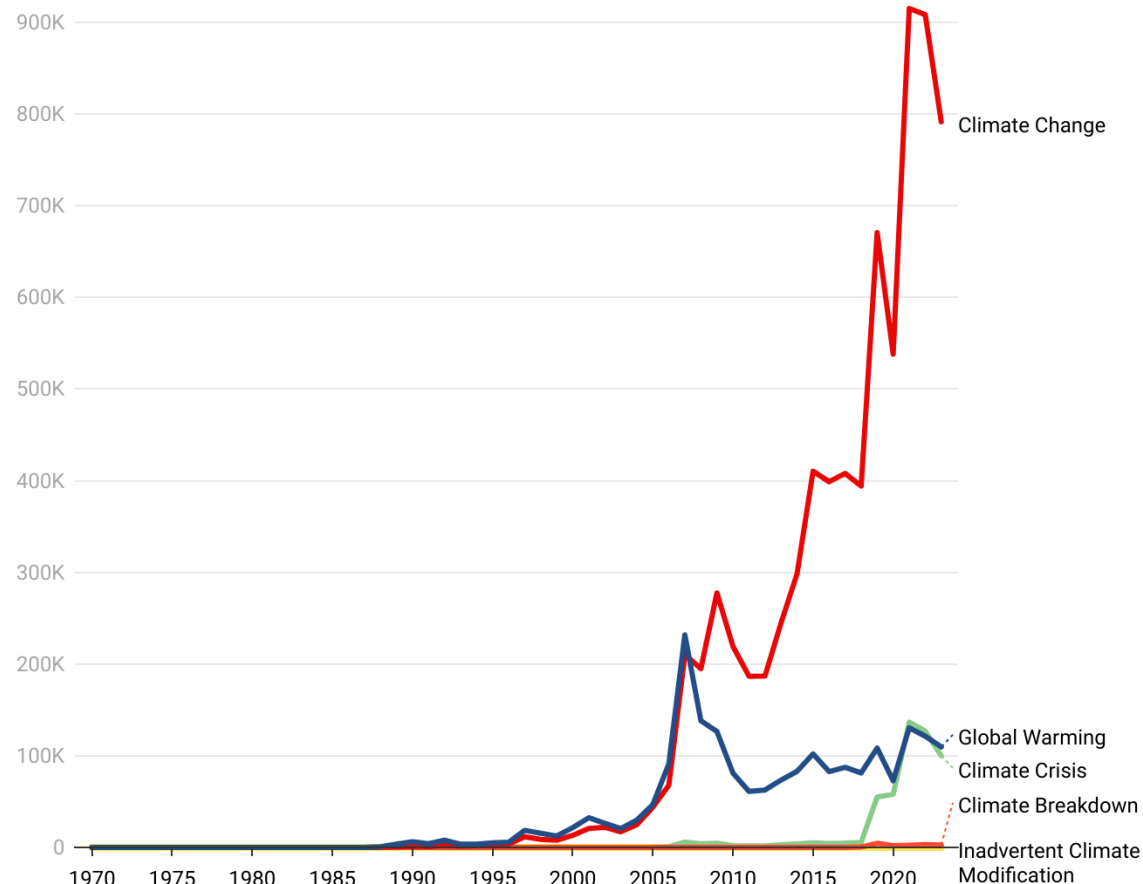


Chart: Kyla Mandel • Source: LexisNexis

TIME

Hermann Franz/Francis Mark

Als Marks Vermächtnis an die Menschheit kann folgende Mahnung aus dem Jahr 1982 gelten, die heute aktueller denn je ist:

„Auf der Erde besteht ein Gleichgewicht zwischen den Pflanzen, das sind sonnenbetriebene chemische Fabriken, und den Tieren, das sind Verbrennungsmotoren. Die Pflanzen nehmen CO₂ aus der Atmosphäre und geben Sauerstoff ab, die Tiere nehmen Sauerstoff aus der Atmosphäre und geben CO₂ ab [...] und zwischen diesen Dingen hat sich eben im Lauf von drei-, vierhundert Millionen Jahren auf der Erde ein gewisses Gleichgewicht eingependelt. Und jetzt, durch die gegenwärtige massenweise Verwendung von fossilen Brennstoffen [...], das heißt von CO₂-erzeugenden Materialien für Wärme, für Transport, für Automobile, für Elektrizität, also für alles, erhöht sich der CO₂-Gehalt der Atmosphäre merklich. Und das hat dieselben Folgen wie das Ausströmen der fluorinierten Kohlenwasserstoffe aus den Spraydosen: Die Einstrahlung der Sonne wird gefiltert, weil CO₂ wie Fluorkohlenwasserstoff einen Teil des Sonnenlichtes absorbiert. [...] Es käme entweder zu einer Eiszeit oder zu einer Wüstenbildung (= Treibhauseffekt, Red.) der gesamten Erde. [...] Das Schreckliche ist, daß wir tatsächlich auf einem Vulkan leben. Wenn sich die durchschnittliche Temperatur der Erde nur um ein oder zwei Grade hinauf oder hinunter verändert, ist alles aus.“
(Kreuzer 1982, 61-62)

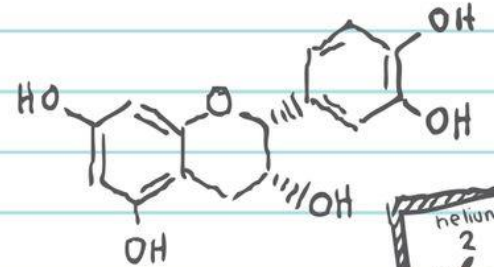
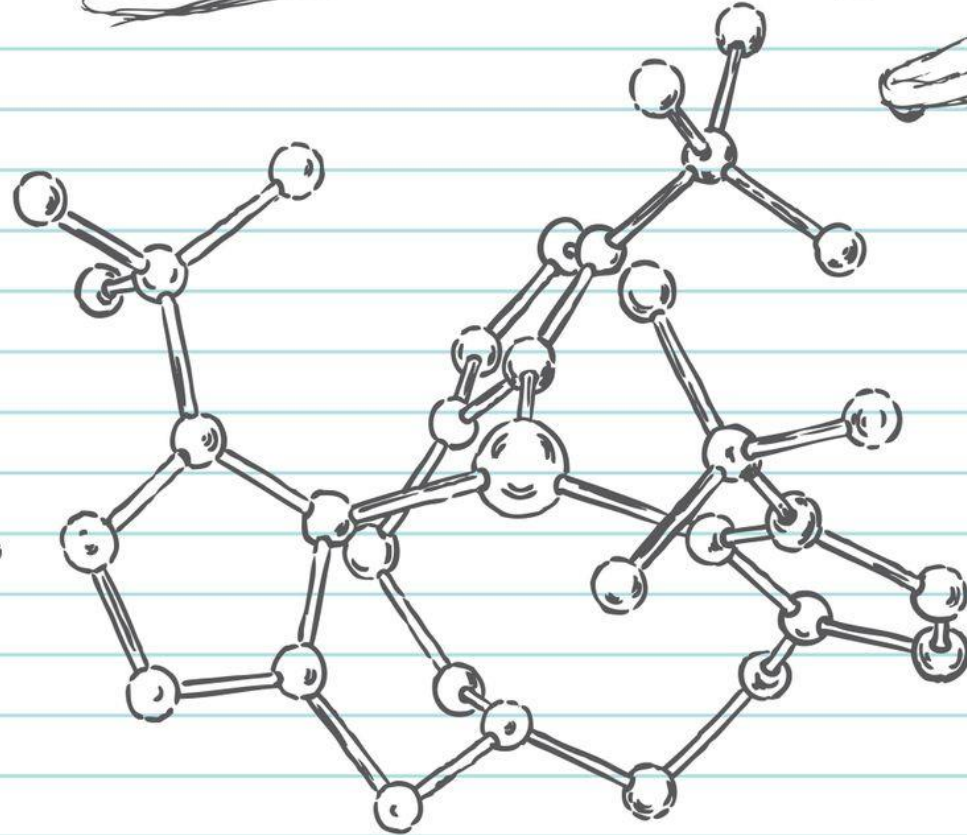
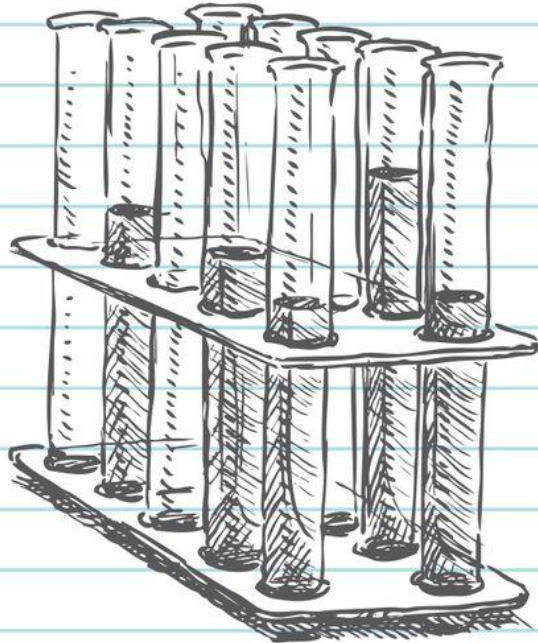
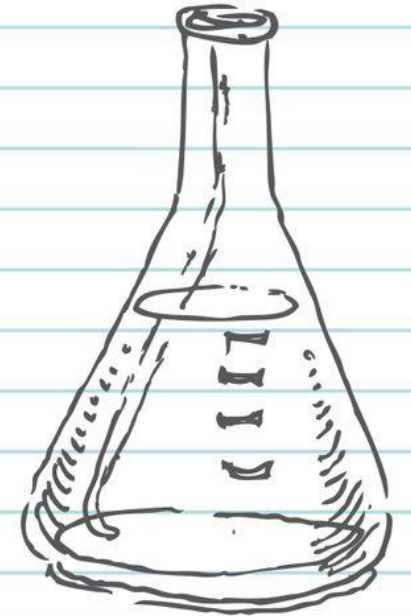


ORF

1978 series “Alles Leben ist Chemie”



CHEMISTRY



hydrogen 1 H	beryllium 4 Be
lithium 3 Li	

PERIODIC TABLE
of the Elements

boron 5 B	carbon 6 C	nitrogen 7 N	oxygen 8 O	fluorine 9 F	helium 2 He
aluminum 13 Al	silicon 14 Si	phosphorus 15 P	sulfur 16 S	chlorine 17 Cl	neon 10 Ne
germanium	arsenic	selenium 34	bromine 35	krypton 36 Kr	argon 18 Ar

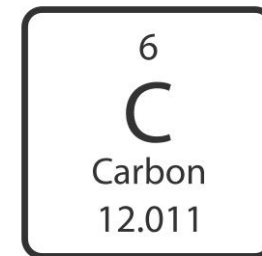
Chemical industry

- The chemical industry transforms energy and raw materials into products required by other industrial sectors as well as by final consumers
- The cost of energy and raw materials is a major factor in determining the competitiveness of the EU27 chemical industry on the global market
- The petroleum consumption accounted for 14.8% of total energy consumption of the EU27 in 2020
- Petroleum consumption in the EU27 chemical sector accounted for 32.1% of total industry petroleum consumption in 2020

Chemical industry

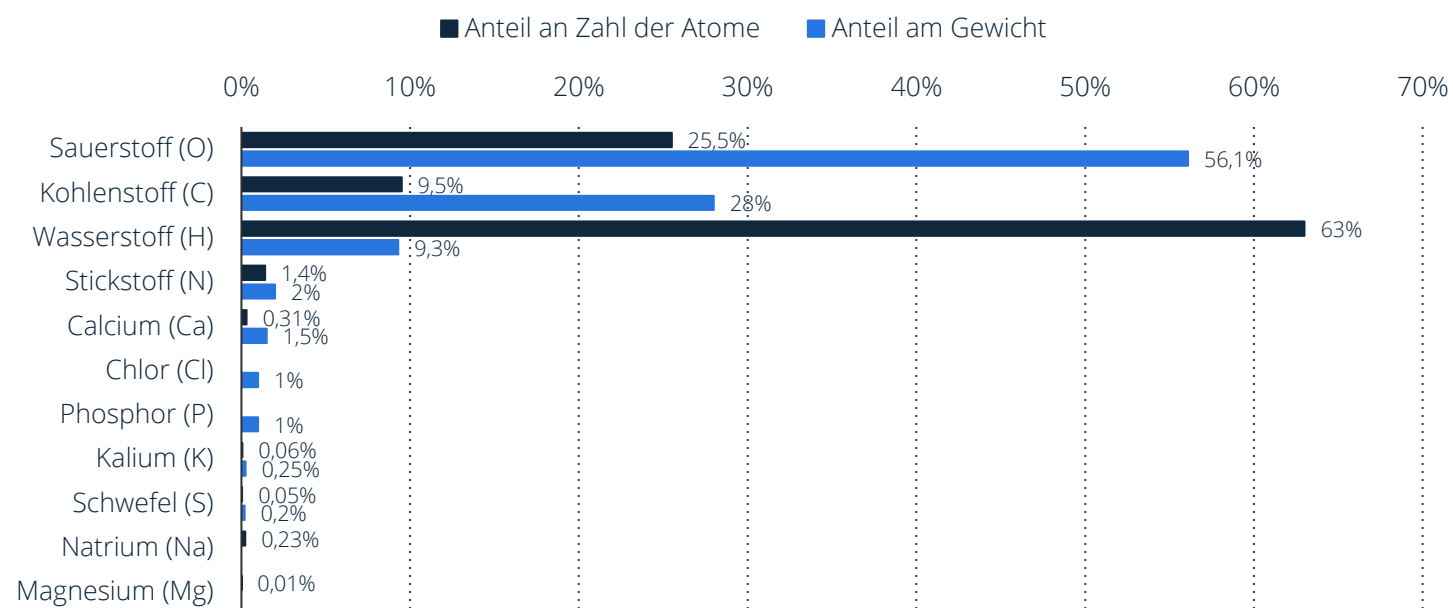
- With the exception of urea and chlorine all other base chemicals can be produced using alternative technologies based on CO_2 , H_2 , biomass or plastic waste
- 87% of the electricity consumed by the chemical industry in Germany are used for the production of base chemicals
- Process heat is mainly based on natural gas
- H_2 is directly used in chemical processes for the production of chemicals, mostly supplied via steam reforming of natural gas
- Biggest use case of H_2 : Haber-Bosch process for the production of NH_3 , followed by CH_3OH

Chemistry 4 Climate



- How can the transformation of chemistry toward sustainability succeed
- Our life, and therefore also chemistry, only works with carbon
- CO₂ is not only a problem
- It will become one of the most important carbon sources of the future
- This makes CCU a core element of the transformation strategy for chemistry

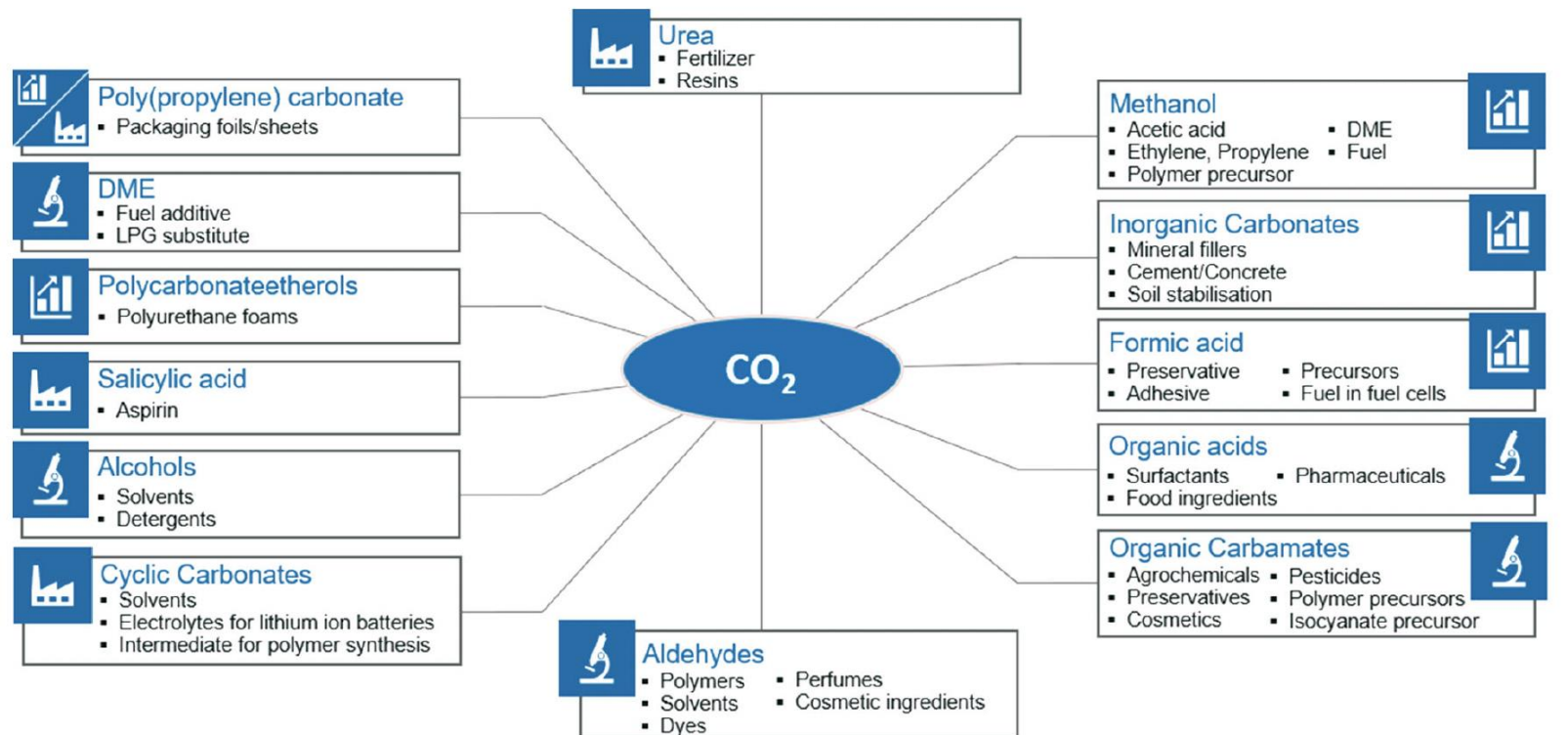
Proportions of chemical elements in the human body by weight and quantity of atoms



FU Berlin, Sept. 2014

Pathways for a sustainable production of chemicals

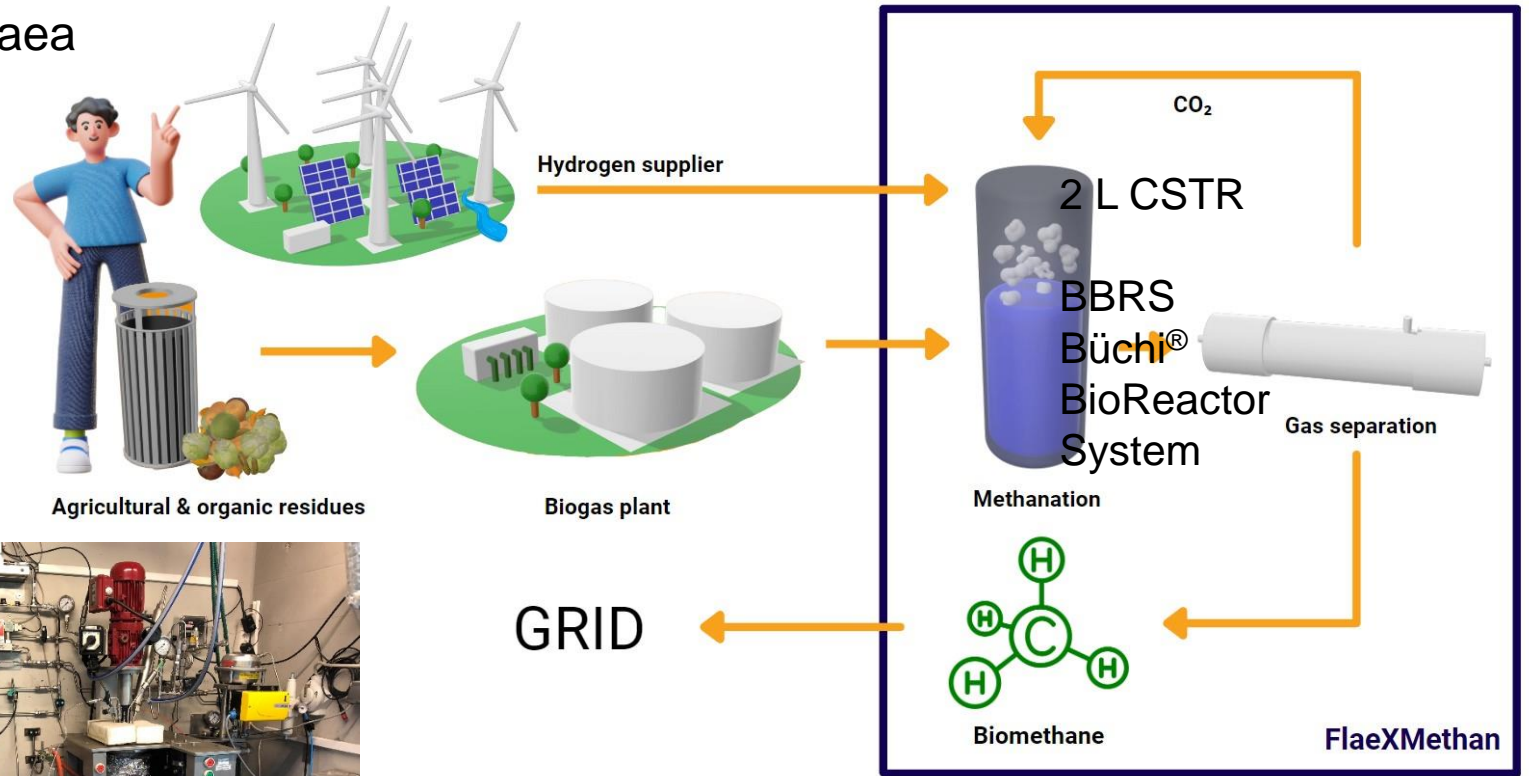
- Processes based on the use of climate neutral H₂ and CO₂:
 - Affording base chemicals such as NH₃, CH₃OH, BTX, via Fischer-Tropsch also higher hydrocarbons and olefins are possible
- Processes based on plastic waste leading to synthetic crude oil (naphtha)
- Processes based on biomass



Commercial
 Demonstration
 Lab scale

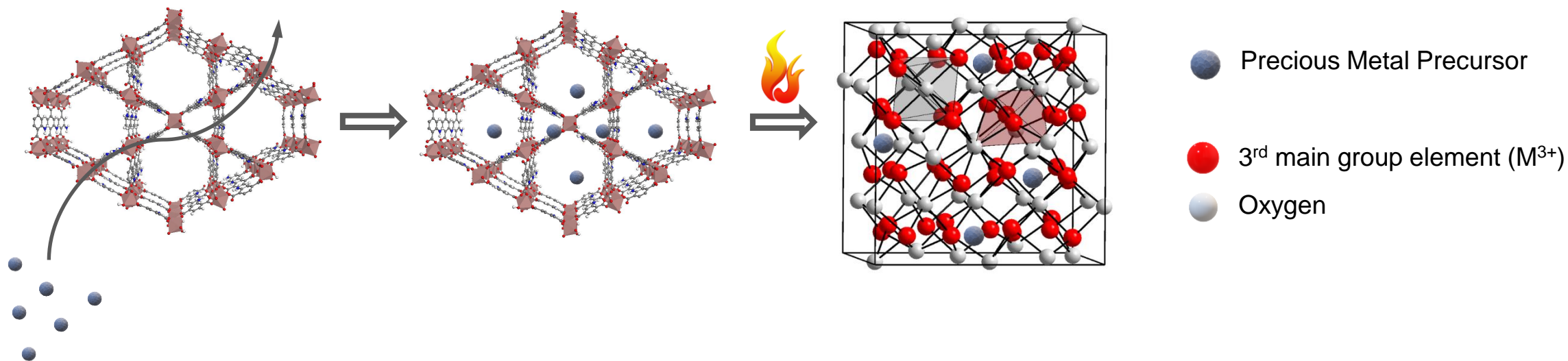
Bio methanization

- Hydrogenotrophic methanogenic archaea
- 37 - 85 °C / up to 15 bar (Extremophiles 50 bar)
- In-situ and ex-situ
- Limited gas-liquid mass transfer of H₂

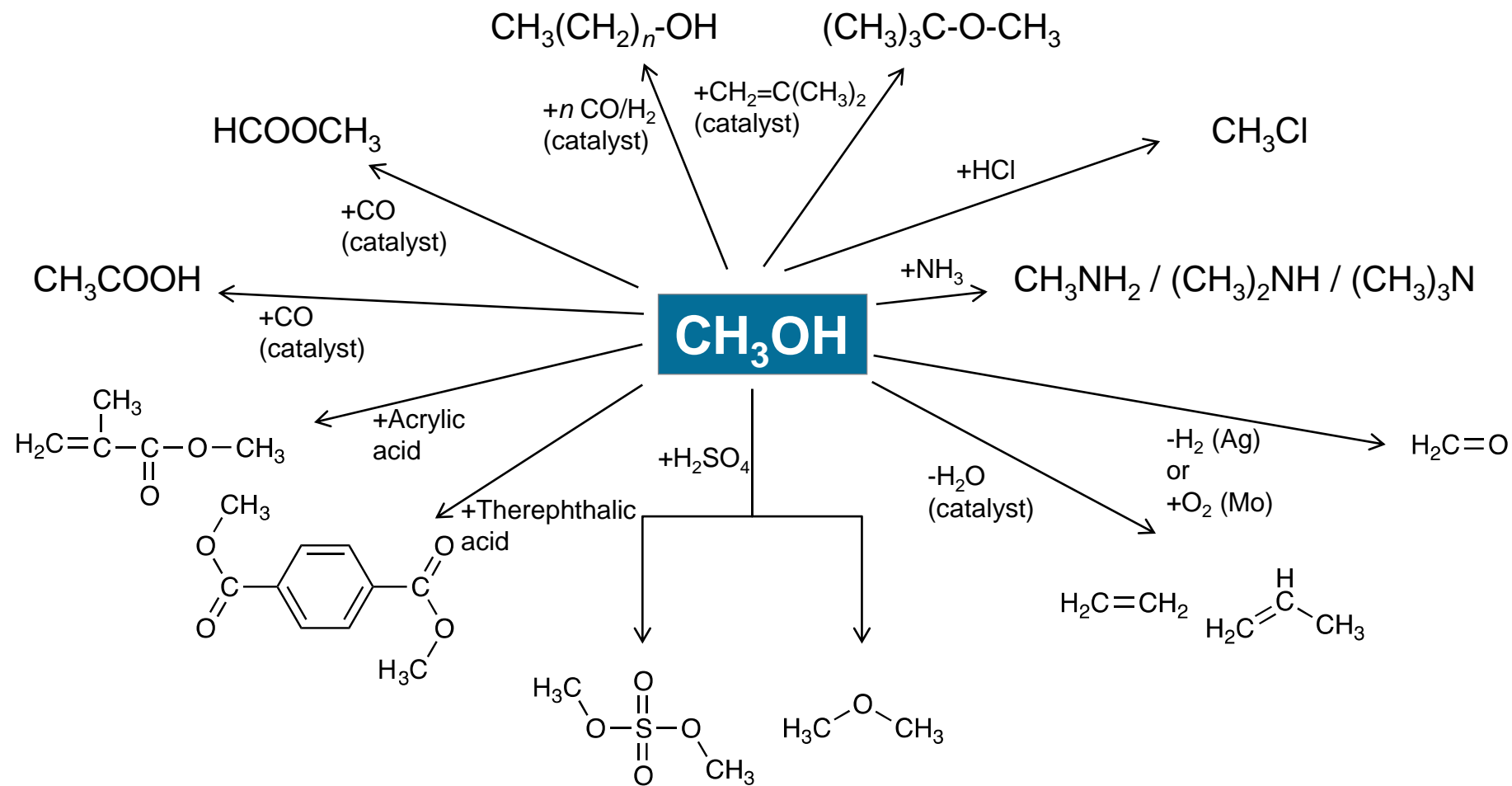


New approach for CO₂ to MeOH

- Project partner: CHASE, Heraeus, CTO
- Metal-organic frameworks (MOF) pores serve as means to achieve atomic dispersion of the noble metal promoter (Pd) after calcination
- Maximizes metal-support-interaction and abundance of catalytic facets/centers



Industrially important reactions of CH₃OH

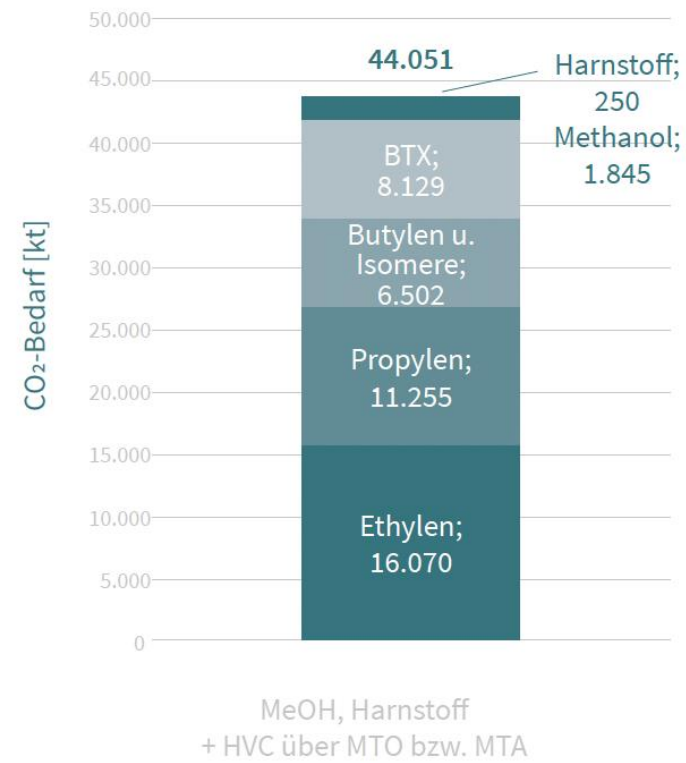
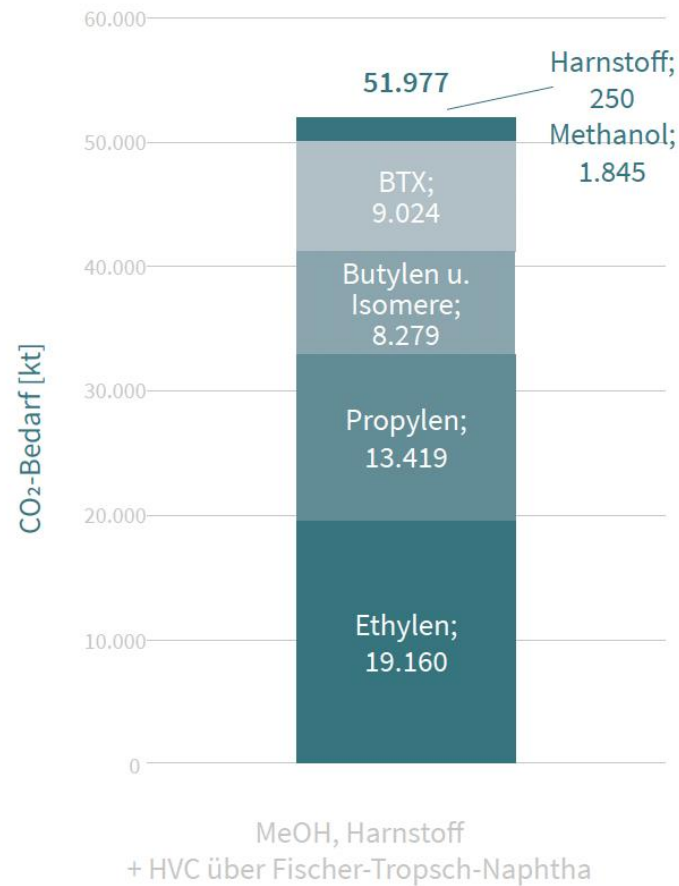


In addition: MTG, MTO, MTA

Resource availability

- No chemistry without Carbon - CO₂ is an important resource
- For a climate neutral chemistry based on CO₂ large amounts of H₂ and electricity are needed
- CO₂ sources will get a rare resource
- Availability of CO₂ from industrial sources, e.g., cement industry
- Plastic waste
- Biomass
- When our economy is CO₂ neutral also direct air capturing will be necessary (400 ppm) – high costs

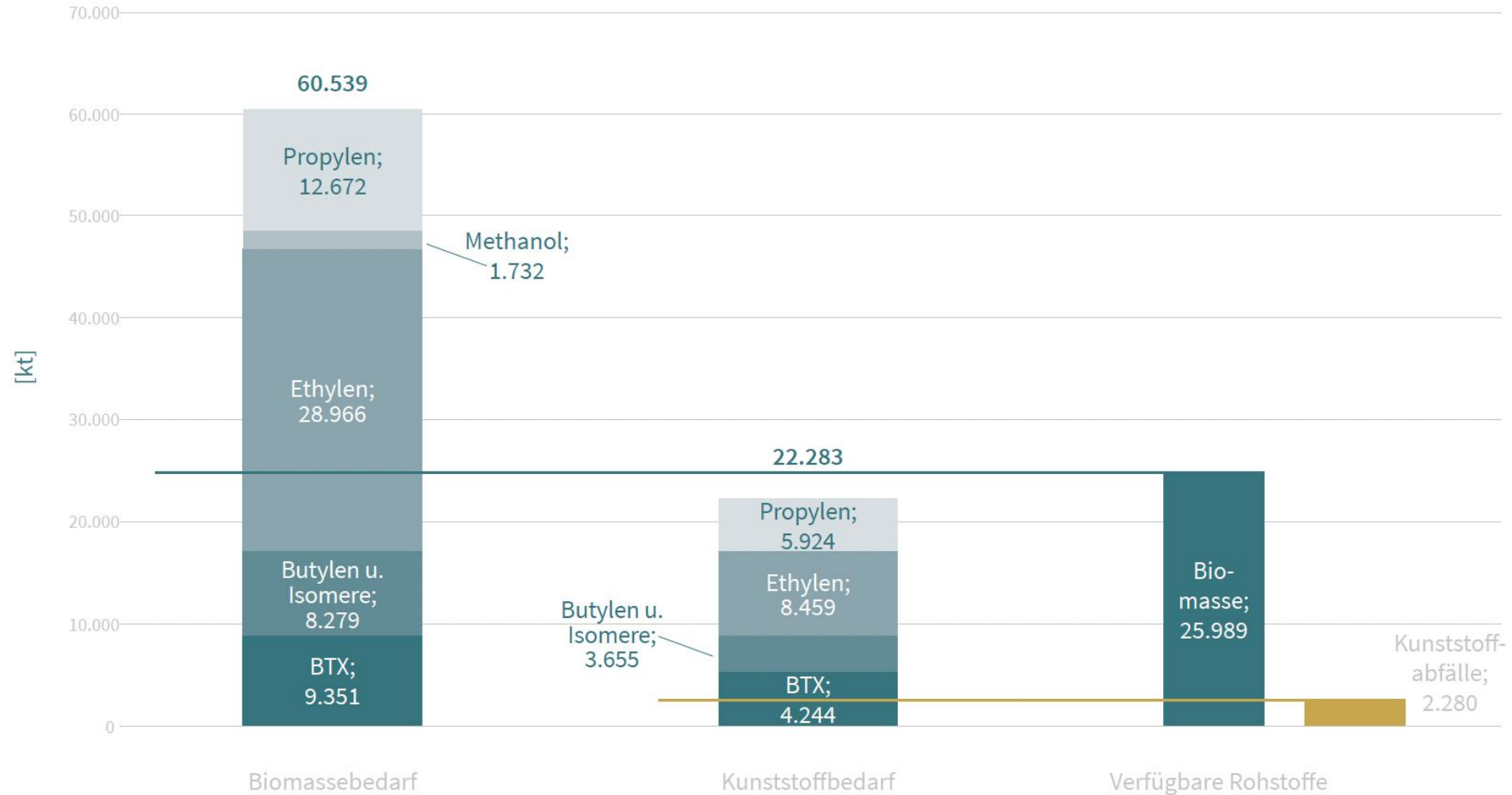
CO₂ need to cover German chemical production



Alternative sources

1 t Holz bzw. Stroh ergibt	1 t Holz bzw. Stroh spart	
0,78 t Methanol	0,07 bis 0,147 t Wasserstoff ⁴⁰	6,3 bis 7 MWh Strom
0,24 t Olefine		
0,235 t BTX-Aromaten	durch Ersetzen der alternativen Route über Wasserstoff aus erneuerbaren Energiequellen	
1 t Kunststoffabfall ergibt	1 t Kunststoffabfall spart	
0,41 t HVC (Olefine, Aromaten)	0,41 bis 0,58 t Wasserstoff	10,1 bis 14,3 MWh Strom
	durch Ersetzen der alternativen Route über Wasserstoff aus erneuerbaren Energiequellen	

Demand on alternative feed for 2045



Plastic waste

- A part of the carbon feed for the chemical industry can be supplied through plastic waste
- However, circularity is key
 - Keep materials as long as possible in the loop
 - Energetic use only if no other possibility
 - Avoiding impurities
- Development of CCU technologies
- Recycling of plastics
 - Mechanical and chemical recycling

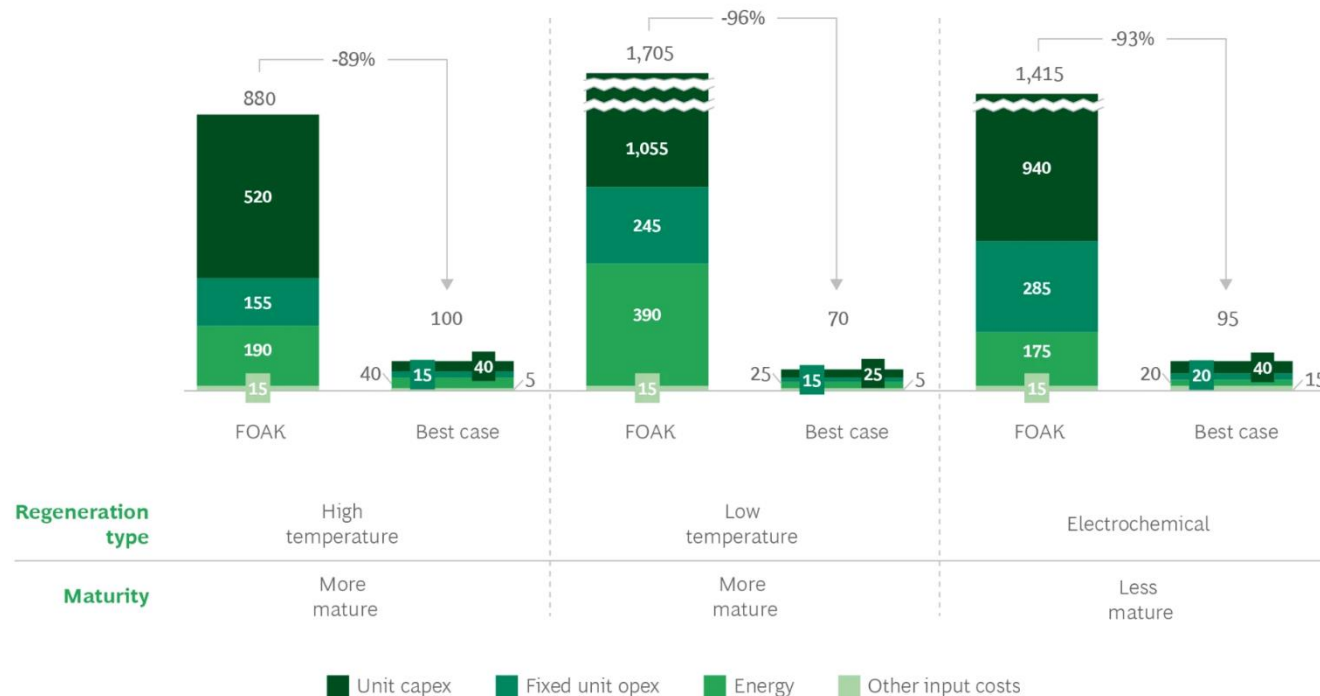
Biomass

- Sustainable production and use of biomass
- In accordance with regulations on biodiversity
- Use of bio based side- and waste streams but also cultivated biomass
- Primarily use as material source and only secondarily as energy source
- Chemical industry needs high volumes of homogenous quality
- Full replacement of fossil resources by biomass is not possible

Direct Air Capturing (DAC)

Exhibit 1- Direct Air Capture Costs Are About Ten Times What They Could Be

First-of-a-kind (FOAK) and best-case scenario costs of different solutions in \$ per ton of CO₂



- DAC could play an important role in delivering on net zero
- Low-cost DAC is challenging but no more so than any other revolutionary technology
- Significant cost reduction (>75 %) necessary
 - From 1.000\$ to 100\$ per t CO₂
 - Solar is a role model
- Massive step up in investments, government support, collaboration models, industry engagement required
 - NASA spends > \$20 billion on space research

Hydrogen

- H₂ will be absolutely necessary for sectors where transformations to other technologies will not be possible (e.g., steel, glass) or where an electrification will be difficult (e.g., shipping)
- Development of H₂ production technologies important with the focus on green H₂
- H₂ infrastructure is necessary (pipelines and storage facilities)

Summary

- CO₂ is a problem but also a resource
- Technologies to base the carbon need of the chemical industry on CO₂ are available
 - Indirect and direct conversion of CO₂ possible – economic models to be developed
 - CH₃OH is a versatile platform chemical - existing downstream usage models
- Plastic waste and biomass are important raw materials
- Frog leap in DAC technology necessary
- Electricity from renewable resources and green H₂ are of paramount importance
- Using the potential of digitalization → Digitainability

Thanks for listening

